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Program: BBA in T.M.
Semester: 3rd

Date:15 December, 2023
Time: 9:00 am – 12:00 pm

ISLAMIC UNIVERSITY OF TECHNOLOGY (IUT)
ORGANISATION OF ISLAMIC COOPERATION (OIC)
DEPARTMENT OF MECHANICAL AND PRODUCTION ENGINEERING

Semester Final Examination
Course Number: MCE 4361
Course Title: Mechanical Technology I

Winter Semester: 2022 - 2023
Full Marks: 150
Time: 3 Hours

There are **06 (Six)** questions. Answer **all** the questions. Don't write on this question paper. Symbols carry their usual meanings. **Marks of each question and the corresponding CO and PO are written in the bracket. Programmable calculators are not allowed. Assume any reasonable value if missing.**

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1. (a) Define the terms 'SIE' and 'CIE'. Explain the actual valve timing diagram for SIE and CIE with the necessary illustration. **(8) (CO3) (PO1)**

(b) Consider the following specifications for an engine: **(10) (CO3) (PO2)**

Configuration: V8	Engine speed: 3000 rpm
Volume: 4000 cc	Brake torque: 10 Nm
Total clearance volume: 0.25 L	Brake to stroke ratio: 1:3
Fuel used: 0.815 kg/hr	Connecting rod length: 344 mm

i. Calculate the connecting rod to crank ratio, brake power at flywheel and Brake-specific fuel consumption (BSFC).
ii. Identify whether the engine is small or large, petrol or diesel engine and justify your answer.

(c) Explain the difference between SI engines and CI engines. Discuss what will happen if petrol is used in a diesel engine and diesel is used in a petrol engine. **(7) (CO3) (PO1)**

2. (a) Define the terms "ODP" and "GWP" and discuss how these terms are related to refrigerants. State and explain some of the desirable properties of refrigerants. **(7) (CO2) (PO1)**

(b) A refrigerator uses refrigerant-134a as the working fluid and operates on the ideal vapor-compression refrigeration cycle except for the compression process as illustrated in Fig.1. The refrigerant enters the evaporator at 120 kPa with a quality of 34 percent and leaves the compressor at 70 °C. If the compressor consumes 450 W of power, determine: **(10) (CO2) (PO2)**

i. The mass flow rate of the refrigerant
ii. The condenser pressure
iii. The COP of the refrigerator

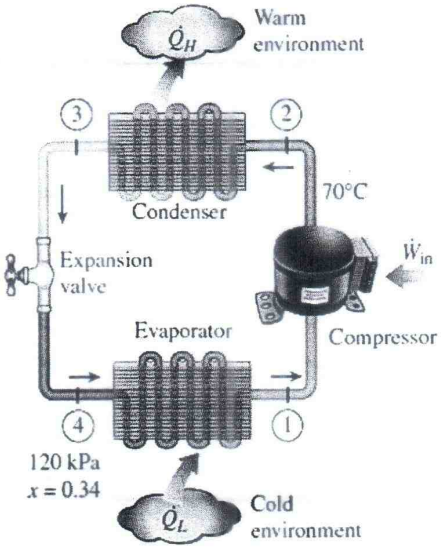

Figure 1

(c) Explain the working principle of a vapor absorption refrigeration cycle using the necessary illustrations. Stating the advantages of Vapor absorption refrigeration cycle, discuss when this system can be used instead of conventional VCR system. **(8) (CO2) (PO1)**

3. (a) Discuss conventional coal mining and preprocessing processes. Explain the overall working principle of a coal-based power plant with the necessary illustrations. **(6) (CO1) (PO1)**

(b) Define Higher Calorific Value and Lower Calorific Value of fuel. Discuss the advantages and disadvantages of gaseous fuel. **(6) (CO1) (PO1)**

(c) A sample of coal has the following composition by mass: Carbon 75%, hydrogen 6%, oxygen 8%, nitrogen 2.5%, Sulphur 1.5% and ash 7%. Calculate its H.C.V and L.C.V using Dulong's formula. **(5) (CO1) (PO2)**

(d) One kmol of octane (C_8H_{18}) is burned with air that contains 20 kmol of O_2, as shown in the fig.2. Assuming the products contain only CO_2, H_2O, O_2, and N_2, determine the mole number of each gas in the products and the air–fuel ratio for this combustion process. **(8) (CO1) (PO2)**

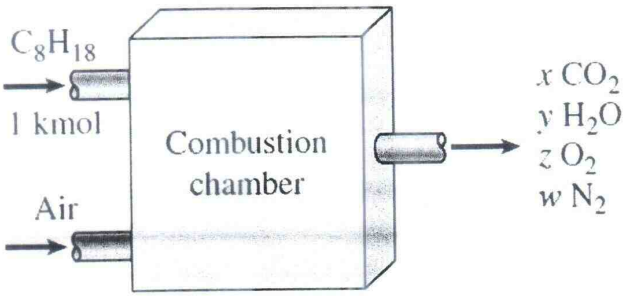

Figure 2

4. **(a)** On a hot summer day, a student turns his fan on when he leaves his room in the morning. When he returns in the evening, explain whether the room will be warmer or cooler than the neighboring rooms. Assume all the doors and windows are kept closed. **(3) (CO2) (PO1)**

(b) State the Clausius Statement of the second law of thermodynamics. Derive the COP of the refrigerator and heat pump with the necessary illustration and show that $(COP)_{HP} = 1 + (COP)_R$ **(7) (CO2) (PO1)**

(c) Explain the basic difference between refrigeration and air conditioning. With necessary illustrations, differentiate between summer, winter, and year-round air-conditioning system. **(8) (CO2) (PO1)**

(d) Explain the working principle of a central air conditioning system with the necessary illustrations. **(7) (CO2) (PO1)**

5. **(a)** Define thermo-siphon effect and describe the natural circulation process in a boiler. Illustrating an elementary boiler unit, explain the overall working principle of a boiler. **(8) (CO4) (PO1)**

(b) Explain the difference between boiler accessories and mountings. Describe the working principle of any two devices from the following list using the necessary illustrations: **(9) (CO4) (PO1)**

i. Water level indicator
ii. Fusible Plug
iii. Economizer
iv. Feed Check Valve

(c) State the difference between water tube and fire tube boiler. Discuss the working principle, advantages, and disadvantages of Lancashire Boiler with the necessary illustrations. **(8) (CO4) (PO1)**

6. **(a)** Discuss the modifications of Brayton cycle to improve its overall efficiency. Illustrate a schematic and TS diagram of a Brayton cycle incorporating all these modifications. **(8) (CO5) (PO1)**

(b) Explain why gas turbines are suitable for aircraft propulsion. Illustrating the schematic and TS diagram, explain the working principle of a Turbojet engine. (7) (CO5) (PO1)

(c) An aircraft engine operates on a simple ideal Brayton cycle with a pressure ratio of 15. Heat is added to the cycle at a rate of 500 kW; air passes through the engine at a rate of 1 kg/s; and the air at the beginning of the compression is at 70 kPa and 0 °C. Determine the power produced by this engine and its thermal efficiency. Use constant specific heats at room temperature. (10) (CO5) (PO1)

TABLE A–13

Superheated refrigerant-134a (*Concluded*)

T °C	v m³/kg	u kJ/kg	h kJ/kg	s kJ/kg·K	v m³/kg	u kJ/kg	h kJ/kg	s kJ/kg·K	v m³/kg	u kJ/kg	h kJ/kg	s kJ/kg·K
	P = 0.50 MPa (T_{sat} = 15.71°C)				P = 0.60 MPa (T_{sat} = 21.55°C)				P = 0.70 MPa (T_{sat} = 26.69°C)			
Sat.	0.041168	238.77	259.36	0.9242	0.034335	241.86	262.46	0.9220	0.029392	244.51	265.08	0.9201
20	0.042115	242.42	263.48	0.9384								
30	0.044338	250.86	273.03	0.9704	0.035984	249.24	270.83	0.9500	0.029966	247.49	268.47	0.9314
40	0.046456	259.27	282.50	1.0011	0.037865	257.88	280.60	0.9817	0.031696	256.41	278.59	0.9642
50	0.048499	267.73	291.98	1.0309	0.039659	266.50	290.30	1.0122	0.033322	265.22	288.54	0.9955
60	0.050485	276.27	301.51	1.0600	0.041389	275.17	300.00	1.0417	0.034875	274.03	298.44	1.0257
70	0.052427	284.91	311.12	1.0884	0.043069	283.91	309.75	1.0706	0.036373	282.88	308.34	1.0550
80	0.054331	293.65	320.82	1.1163	0.044710	292.74	319.57	1.0988	0.037829	291.81	318.29	1.0835
90	0.056205	302.52	330.63	1.1436	0.046318	301.69	329.48	1.1265	0.039250	300.84	328.31	1.1115
100	0.058053	311.52	340.55	1.1706	0.047900	310.75	339.49	1.1536	0.040642	309.96	338.41	1.1389
110	0.059880	320.65	350.59	1.1971	0.049458	319.93	349.61	1.1804	0.042010	319.21	348.61	1.1659
120	0.061687	329.91	360.75	1.2233	0.050997	329.24	359.84	1.2068	0.043358	328.57	358.92	1.1925
130	0.063479	339.31	371.05	1.2492	0.052519	338.69	370.20	1.2328	0.044688	338.06	369.34	1.2186
140	0.065256	348.85	381.47	1.2747	0.054027	348.26	380.68	1.2585	0.046004	347.67	379.88	1.2445
150	0.067021	358.52	392.04	1.3000	0.055522	357.98	391.29	1.2838	0.047306	357.42	390.54	1.2700
160	0.068775	368.34	402.73	1.3250	0.057006	367.83	402.03	1.3089	0.048597	367.31	401.32	1.2952
	P = 0.80 MPa (T_{sat} = 31.31°C)				P = 0.90 MPa (T_{sat} = 35.51°C)				P = 1.00 MPa (T_{sat} = 39.37°C)			
Sat.	0.025645	246.82	267.34	0.9185	0.022686	248.82	269.25	0.9169	0.020319	250.71	271.04	0.9157
40	0.027035	254.84	276.46	0.9481	0.023375	253.15	274.19	0.9328	0.020406	251.32	271.73	0.9180
50	0.028547	263.87	286.71	0.9803	0.024809	262.46	284.79	0.9661	0.021796	260.96	282.76	0.9526
60	0.029973	272.85	296.82	1.0111	0.026146	271.62	295.15	0.9977	0.023068	270.33	293.40	0.9851
70	0.031340	281.83	306.90	1.0409	0.027413	280.74	305.41	1.0280	0.024261	279.61	303.87	1.0160
80	0.032659	290.86	316.99	1.0699	0.028630	289.88	315.65	1.0574	0.025398	288.87	314.27	1.0459
90	0.033941	299.97	327.12	1.0982	0.029806	299.08	325.90	1.0861	0.026492	298.17	324.66	1.0749
100	0.035193	309.17	337.32	1.1259	0.030951	308.35	336.21	1.1141	0.027552	307.52	335.08	1.1032
110	0.036420	318.47	347.61	1.1531	0.032068	317.72	346.58	1.1415	0.028584	316.96	345.54	1.1309
120	0.037625	327.89	357.99	1.1798	0.033164	327.19	357.04	1.1684	0.029592	326.49	356.08	1.1580
130	0.038813	337.42	368.47	1.2062	0.034241	336.78	367.59	1.1949	0.030581	336.12	366.70	1.1847
140	0.039985	347.08	379.07	1.2321	0.035302	346.48	378.25	1.2211	0.031554	345.87	377.42	1.2110
150	0.041143	356.86	389.78	1.2577	0.036349	356.30	389.01	1.2468	0.032512	355.73	388.24	1.2369
160	0.042290	366.78	400.61	1.2830	0.037384	366.25	399.89	1.2722	0.033457	365.71	399.17	1.2624
170	0.043427	376.83	411.57	1.3081	0.038408	376.33	410.89	1.2973	0.034392	375.82	410.22	1.2876
180	0.044554	387.01	422.65	1.3328	0.039423	386.54	422.02	1.3221	0.035317	386.06	421.38	1.3125
	P = 1.20 MPa (T_{sat} = 46.29°C)				P = 1.40 MPa (T_{sat} = 52.40°C)				P = 1.60 MPa (T_{sat} = 57.88°C)			
Sat.	0.016728	253.84	273.92	0.9132	0.014119	256.40	276.17	0.9107	0.012134	258.50	277.92	0.9080
50	0.017201	257.64	278.28	0.9268								
60	0.018404	267.57	289.66	0.9615	0.015005	264.46	285.47	0.9389	0.012372	260.91	280.71	0.9164
70	0.019502	277.23	300.63	0.9939	0.016060	274.62	297.10	0.9733	0.013430	271.78	293.27	0.9536
80	0.020529	286.77	311.40	1.0249	0.017023	284.51	308.34	1.0056	0.014362	282.11	305.09	0.9875
90	0.021506	296.28	322.09	1.0547	0.017923	294.28	319.37	1.0364	0.015215	292.19	316.53	1.0195
100	0.022442	305.81	332.74	1.0836	0.018778	304.01	330.30	1.0661	0.016014	302.16	327.78	1.0501
110	0.023348	315.40	343.41	1.1119	0.019597	313.76	341.19	1.0949	0.016773	312.09	338.93	1.0795
120	0.024228	325.05	354.12	1.1395	0.020388	323.55	352.09	1.1230	0.017500	322.03	350.03	1.1081
130	0.025086	334.79	364.90	1.1665	0.021155	333.41	363.02	1.1504	0.018201	332.02	361.14	1.1360
140	0.025927	344.63	375.74	1.1931	0.021904	343.34	374.01	1.1773	0.018882	342.06	372.27	1.1633
150	0.026753	354.57	386.68	1.2192	0.022636	353.37	385.07	1.2038	0.019545	352.19	383.46	1.1901
160	0.027566	364.63	397.71	1.2450	0.023355	363.51	396.20	1.2298	0.020194	362.40	394.71	1.2164
170	0.028367	374.80	408.84	1.2704	0.024061	373.75	407.43	1.2554	0.020830	372.71	406.04	1.2422
180	0.029158	385.10	420.09	1.2955	0.024757	384.12	418.78	1.2808	0.021456	383.13	417.46	1.2677

TABLE A–12

Saturated refrigerant-134a—Pressure table

Press., P kPa	Sat. temp., T_{sat} °C	Specific volume, m³/kg: Sat. liquid, v_f	Specific volume, m³/kg: Sat. vapor, v_g	Internal energy, kJ/kg: Sat. liquid, u_f	Internal energy, kJ/kg: Evap., u_{fg}	Internal energy, kJ/kg: Sat. vapor, u_g	Enthalpy, kJ/kg: Sat. liquid, h_f	Enthalpy, kJ/kg: Evap., h_{fg}	Enthalpy, kJ/kg: Sat. vapor, h_g	Entropy, kJ/kg·K: Sat. liquid, s_f	Entropy, kJ/kg·K: Evap., s_{fg}	Entropy, kJ/kg·K: Sat. vapor, s_g
60	−36.95	0.0007097	0.31108	3.795	205.34	209.13	3.837	223.96	227.80	0.01633	0.94812	0.96445
70	−33.87	0.0007143	0.26921	7.672	203.23	210.90	7.722	222.02	229.74	0.03264	0.92783	0.96047
80	−31.13	0.0007184	0.23749	11.14	201.33	212.48	11.20	220.27	231.47	0.04707	0.91009	0.95716
90	−28.65	0.0007222	0.21261	14.30	199.60	213.90	14.36	218.67	233.04	0.06003	0.89431	0.95434
100	−26.37	0.0007258	0.19255	17.19	198.01	215.21	17.27	217.19	234.46	0.07182	0.88008	0.95191
120	−22.32	0.0007323	0.16216	22.38	195.15	217.53	22.47	214.52	236.99	0.09269	0.85520	0.94789
140	−18.77	0.0007381	0.14020	26.96	192.60	219.56	27.06	212.13	239.19	0.11080	0.83387	0.94467
160	−15.60	0.0007435	0.12355	31.06	190.31	221.37	31.18	209.96	241.14	0.12686	0.81517	0.94202
180	−12.73	0.0007485	0.11049	34.81	188.20	223.01	34.94	207.95	242.90	0.14131	0.79848	0.93979
200	−10.09	0.0007532	0.099951	38.26	186.25	224.51	38.41	206.09	244.50	0.15449	0.78339	0.93788
240	−5.38	0.0007618	0.083983	44.46	182.71	227.17	44.64	202.68	247.32	0.17786	0.75689	0.93475
280	−1.25	0.0007697	0.072434	49.95	179.54	229.49	50.16	199.61	249.77	0.19822	0.73406	0.93228
320	2.46	0.0007771	0.063681	54.90	176.65	231.55	55.14	196.78	251.93	0.21631	0.71395	0.93026
360	5.82	0.0007840	0.056809	59.42	173.99	233.41	59.70	194.15	253.86	0.23265	0.69591	0.92856
400	8.91	0.0007905	0.051266	63.61	171.49	235.10	63.92	191.68	255.61	0.24757	0.67954	0.92711
450	12.46	0.0007983	0.045677	68.44	168.58	237.03	68.80	188.78	257.58	0.26462	0.66093	0.92555
500	15.71	0.0008058	0.041168	72.92	165.86	238.77	73.32	186.04	259.36	0.28021	0.64399	0.92420
550	18.73	0.0008129	0.037452	77.09	163.29	240.38	77.54	183.44	260.98	0.29460	0.62842	0.92302
600	21.55	0.0008198	0.034335	81.01	160.84	241.86	81.50	180.95	262.46	0.30799	0.61398	0.92196
650	24.20	0.0008265	0.031680	84.72	158.51	243.23	85.26	178.56	263.82	0.32052	0.60048	0.92100
700	26.69	0.0008331	0.029392	88.24	156.27	244.51	88.82	176.26	265.08	0.33232	0.58780	0.92012
750	29.06	0.0008395	0.027398	91.59	154.11	245.70	92.22	174.03	266.25	0.34348	0.57582	0.91930
800	31.31	0.0008457	0.025645	94.80	152.02	246.82	95.48	171.86	267.34	0.35408	0.56445	0.91853
850	33.45	0.0008519	0.024091	97.88	150.00	247.88	98.61	169.75	268.36	0.36417	0.55362	0.91779
900	35.51	0.0008580	0.022703	100.84	148.03	248.88	101.62	167.69	269.31	0.37383	0.54326	0.91709
950	37.48	0.0008640	0.021456	103.70	146.11	249.82	104.52	165.68	270.20	0.38307	0.53333	0.91641
1000	39.37	0.0008700	0.020329	106.47	144.24	250.71	107.34	163.70	271.04	0.39196	0.52378	0.91574
1200	46.29	0.0008935	0.016728	116.72	137.12	253.84	117.79	156.12	273.92	0.42449	0.48870	0.91320
1400	52.40	0.0009167	0.014119	125.96	130.44	256.40	127.25	148.92	276.17	0.45325	0.45742	0.91067
1600	57.88	0.0009400	0.012134	134.45	124.05	258.50	135.96	141.96	277.92	0.47921	0.42881	0.90802
1800	62.87	0.0009639	0.010568	142.36	117.85	260.21	144.09	135.14	279.23	0.50304	0.40213	0.90517
2000	67.45	0.0009887	0.009297	149.81	111.75	261.56	151.78	128.36	280.15	0.52519	0.37684	0.90204
2500	77.54	0.0010567	0.006941	167.02	96.47	263.49	169.66	111.18	280.84	0.57542	0.31701	0.89243
3000	86.16	0.0011410	0.005272	183.09	80.17	263.26	186.51	92.57	279.08	0.62133	0.25759	0.87893